



LIFT KING

165928FXLK

Two-Post Floor Plate Lift

(Symmetric)

9,000 lbs. Capacity

(2,250 lbs. Max per Arm)



INSTALLATION & OPERATION INSTRUCTION MANUAL

May 2020

IMPORTANT NOTES

READ THE INSTALLATION AND OPERATION MANUAL IN ITS ENTIRETY BEFORE ATTEMPTING TO INSTALL THE LIFT.

- Do not install this lift on any surface other than concrete, conforming to minimum specifications.
- Do not install this lift over expansion joints or cracks. Check with building architect.
- Do not install this lift on a second floor with a basement beneath without written authorization from building architect.
- Do not install this lift outdoors unless special consideration has been made to protect the power unit from inclement weather conditions.
- A level floor is recommended for proper installation and operation. Concrete should be a minimum of 4-1/4" thickness and 3,000 psi tensile strength with steel or fiber mesh reinforcement.
- The lift is intended to raise the entire body of the vehicle. Do not attempt to lift only part of the vehicle. Improper use of this equipment could result in damage to the lift, yourself or other property.
- The lift is intended to lift vehicles only. It is not designed to lift any person or equipment containing persons.
- Users of this equipment should be qualified, responsible and should follow the operation and safety guidelines set forth in this manual.
- For specifications on concrete pads, please call for technical assistance.
- Improper installation can cause damage or injury. The Manufacturer will NOT assume liability for loss or damage of any kind, expressed or implied, resulting from improper installation or use of this product.

DEFINITION

Surface Mounted, Two-Post, Open Top, Floor Plate Lift w/ Hydraulic 'chain-over' Drive, 9,000 lbs. Capacity.

The name / model numbers are designated below:

- ***Model number 165928FXLK - Symmetric Swing Arms configuration***

BASIC SPECIFICATIONS

Model	Description (Floor Plate)	Capacity	Lifting Time	Overall Height	Overall Width	Lifting height	Between Posts
165928FXLK	Symmetric	9,000 lbs.	50 Sec	111-5/16"	134-5/8"	72"	110-7/16"

PREPARATION

The installation of this lift is relatively simple and can be accomplished by 2 men in a few hours. The following tools and equipment are needed:

- 12 quarts of Non-Detergent / Non-Foaming Hydraulic Oil - SAE-10, AW 32 or equivalent
- Chalk line and 12' Tape Measure
- 4ft. Level
- Rotary Hammer Drill with 3/4" Masonry Drill Bit. (Core Drill Rebar Cutter also recommended)
- Hammer and Hex Key Wrench Set
- Metric Sockets and Open Wrench set - 13mm-30mm
- Medium Adjustable Wrench and Medium Pipe Wrench
- Crow Bar for Shim Installation and Medium Flat Screwdriver
- Locking, Needle Nose and Snap Ring Pliers

GENERAL INFORMATION

1. Carefully remove the crating and packing materials.

CAUTION! Be careful when cutting steel banding material as items may become loose and fall causing personal harm or injury.

2. Identify the components and check for damage or shortages.

Please contact your distributor immediately, if any damages or shortages are discovered.

Packing:

- The lift assembly is packaged into two columns as one piece, as shown in **(Fig.1)**.
- Every column comes with its cylinder, carriage, cables & chains, lifting arms, swivel pads, height extensions, hoses and drive-over floor plate with the hardware box located in one of the columns.
- The electric-hydraulic motor pump is packaged separately and banded to top of lift.



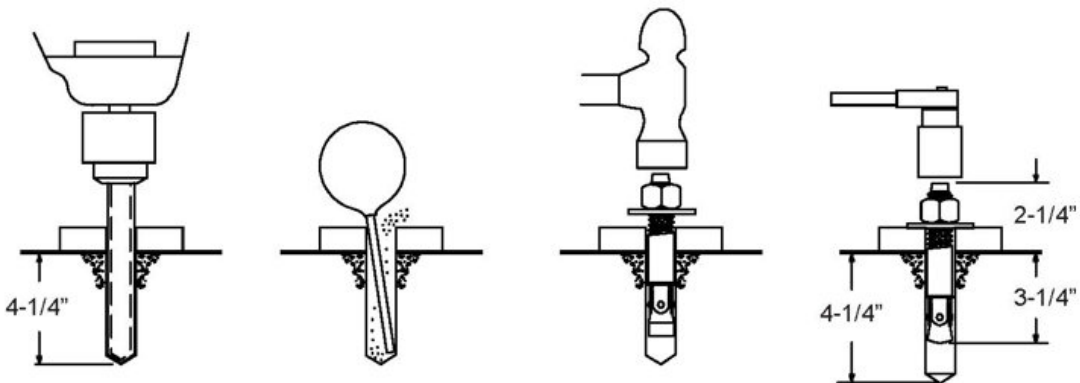
Fig. 1

FOUNDATION and ANCHORING REQUIREMENTS

1. Concrete shall have compression strength of at least 3,000 PSI and a minimum thickness of 4-1/4" in order to achieve a minimum anchor embedment of 3-1/4". **NOTE:** When using the standard supplied 3/4" x 5-1/2" long anchors, if the top of the anchor exceeds 2-1/4" above the floor grade, you **DO NOT** have enough embedment.
2. Maintain a 6" minimum distance from any slab edge or seam. Hole to hole spacing should be a minimum 6-1/2" in any direction. Hole depth should be a minimum of 4-1/4".
3. **DO NOT** install on asphalt or other similar unstable surface. Columns are supported only by anchoring to floor.
4. Using the horseshoe shims provided, shim each column base as required until each column is plumb. If one column has to be elevated to match the plane of the other column, full size base shim plates should be used. Torque anchors to 130 ft-lbs. Shim thickness **MUST NOT** exceed 1/2" when using the 5-1/2" long anchors provided with the lift.
5. If anchors do not tighten to 130 ft-lbs. installation torque, replace the concrete under each column base with a 4' x 4' x 6" thick 3,000 PSI minimum concrete pad keyed under and flush with the top of existing floor. Allow concrete to cure before installing lifts and anchors (typically 2 to 3 weeks).

ANCHORING TIPS

1. Use a concrete hammer drill with a carbide tip, solid drill bit the same diameter as the anchor, 3/4" - (.775 to .787 inches diameter). Do not use excessively worn bits or bits which have been incorrectly sharpened.
2. Keep the drill in a perpendicular line while drilling.
3. Let the drill do the work. Do not apply excessive pressure. Lift the drill up and down occasionally to remove residue to reduce binding.
4. Drill the hole to depth of 2" deeper than the length of anchor. **NOTE:** Drilling thru concrete (recommended) will allow the anchor to be driven thru the bottom of foundation if the threads are damaged or if the lift will need to be relocated.
5. For better holding power blow dust from the hole.
6. Place a flat washer and hex nut over threaded end of anchor, leaving the nut almost flush with the top of the anchor bolt. **Do not damage threads.** Tap anchor into the concrete until nut and flat washer are against base plate. **Do not use an impact wrench to tighten!** Tighten the nut, two or three turns on average after the concrete has cured (28-day cure). If the concrete is very hard only one or two turns may be required.



Drill holes using 3/4" carbide tipped masonry drill bit per ANSI standard B94.12.1977

Clean hole.

Run nut down just below impact section of bolt. Drive anchor into hole until nut and washer contact base.

Tighten nut with Torque wrench to 130 ft.-lbs.

INSTALLATION INSTRUCTIONS

STEP 1: (Selecting Site) Before installing your new lift, check the following:

1. **LIFT LOCATION:** Always use architects plans when available. Check layout dimension against floor plan requirements making sure that adequate space is available (**Figs. 2, 3 & 4**).

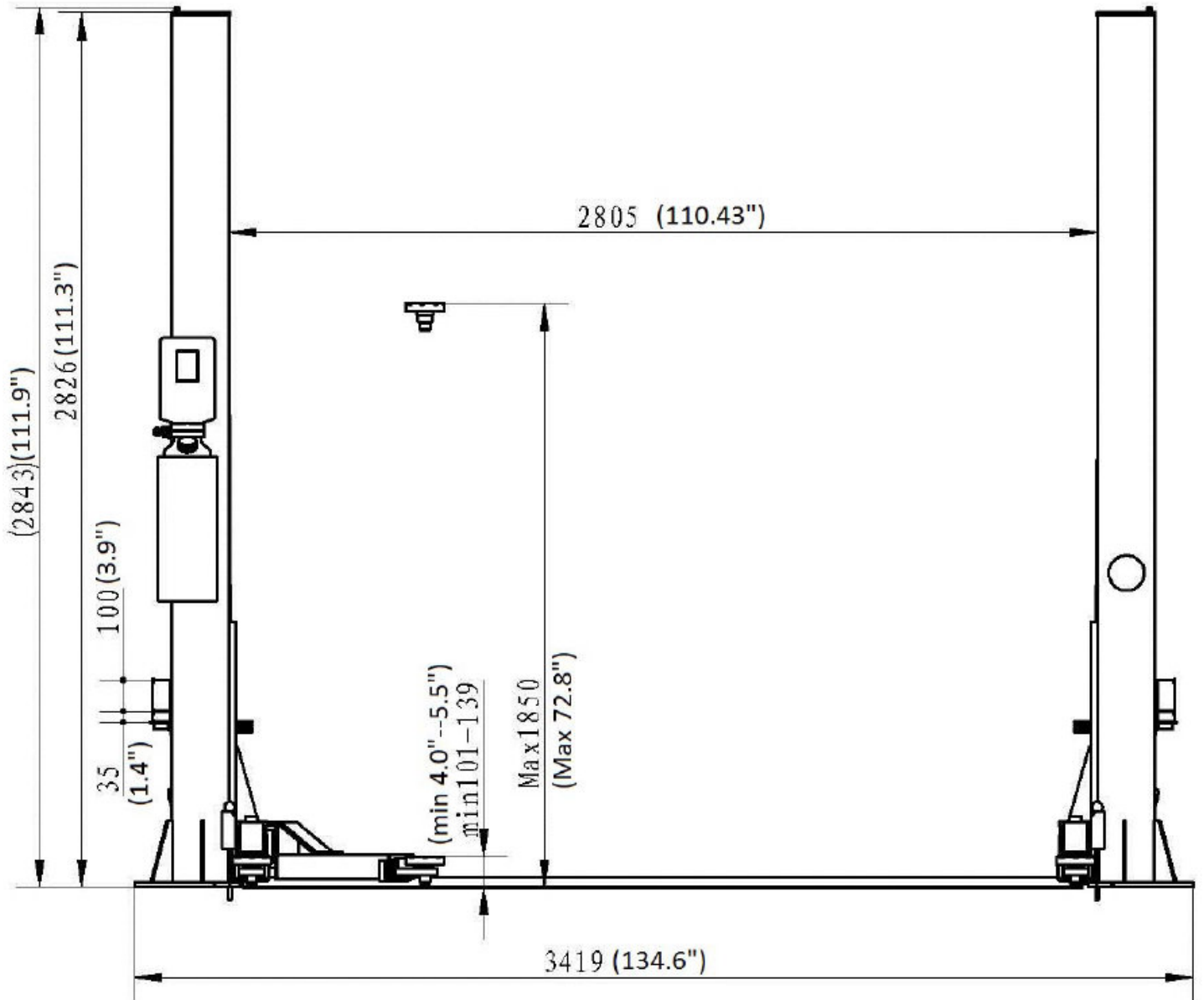


Fig. 2
165928FXLK

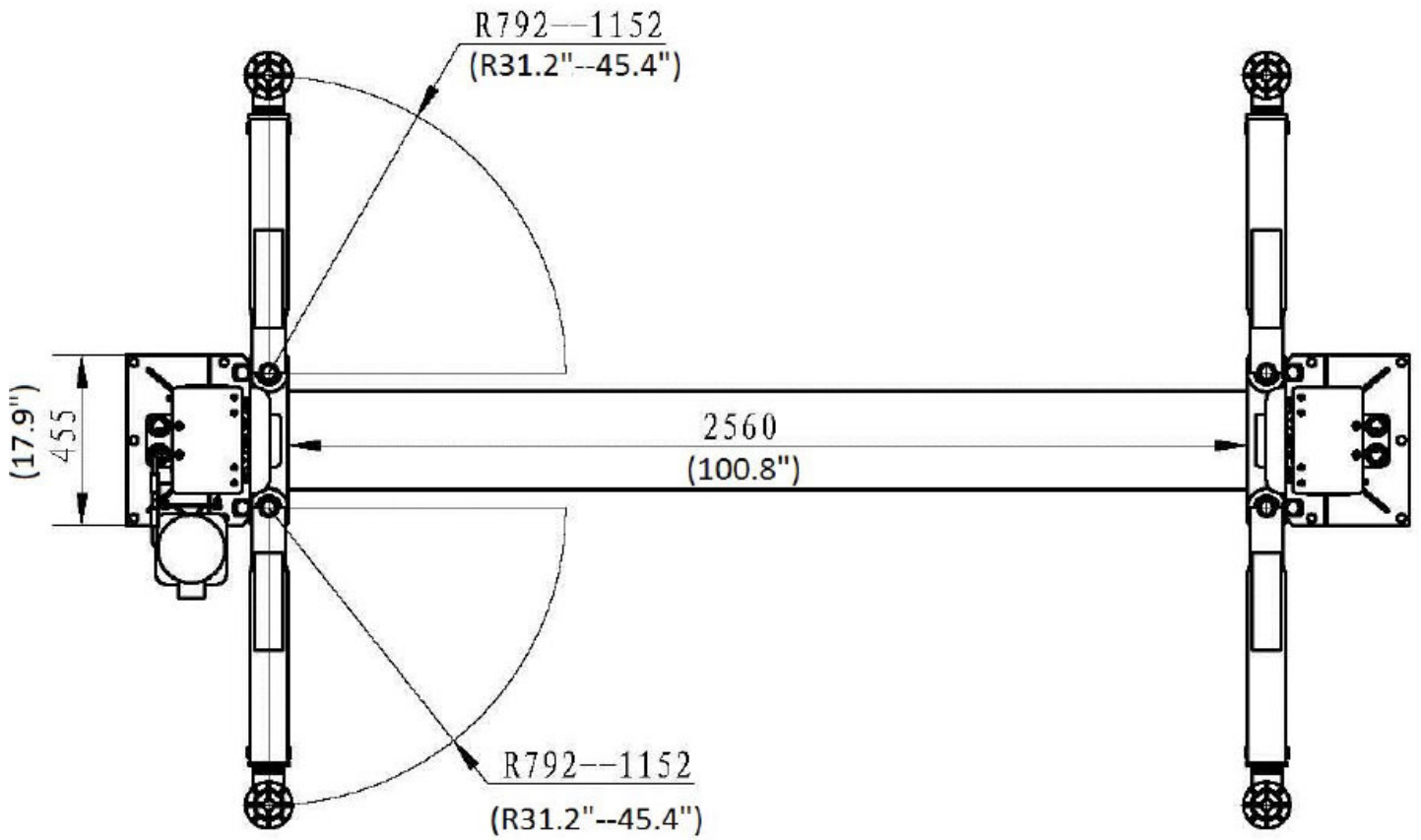


Fig. 3
(165928FXLK - Symmetric Lift)

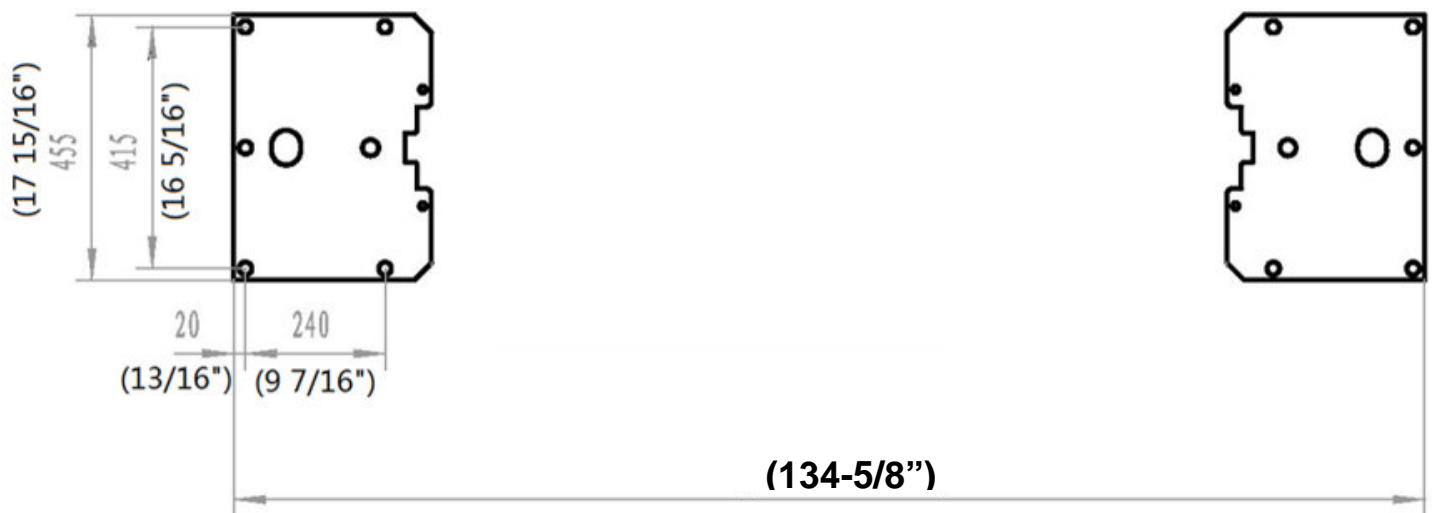


Fig. 4
(Column / Floor Layout)

2. **OVERHEAD OBSTRUCTIONS:** The area where the lift is located should be free of overhead obstructions such as heaters, building supports, electrical lines, etc. **(Fig 2.)**
3. **DEFECTIVE CONCRETE:** Visually inspect the site where the lifts will be installed and check for cracked or defective concrete. **(Details on Page 4)**
4. **FLOOR REQUIREMENTS:** The lift should be installed on a 3000 PSI concrete with minimum of 4-1/4" thickness. The Floor should be level with-in gradients of $\leq 1/4"$ within area of the two columns = 135" x 18").

(See Details for Foundation Anchoring Requirements & Anchoring Tips on Page 4)

STEP 2: (Unloading & Unpacking)

1. After unloading the lift, place it near the intended installation location.
2. Remove the shipping bands and packing materials from the unit.
3. Remove the packing brackets and bolts holding the two columns together. (Do not discard bolts, they may be used in the assembly of the lift)
4. Take out the drive-over floor plate, lifting arms, swivel pads, height extensions, hardware box, hoses, covers, etc., from the column. Check the quantity of each item with the parts list. If anything is missing, please contact your dealer at once.

STEP 3: (Site Layout)

1. Determine which side will be the approach side.
2. Now determine which side you prefer the power unit to be located on. The MAIN column has the power-unit mounting bracket attached to the side, as shown in **(Fig. 5)**.

Note: the power unit column can be located on either side. It is helpful to try and locate the power side on the driver side of the vehicle when loaded on the lift, in order to save steps during operation.

3. Once a location is determined, use a carpenter's chalk line to layout a grid for the column locations. **(See Fig. 4)**



Fig. 5

4. After the post locations are marked, use a chalk or crayon to make an outline of the posts on the floor at each location using the post base plates as a template.
5. Double check all dimensions and make sure that the layout is perfectly square.

STEP 4: (Installing MAIN COLUMN w/ Power Unit Bracket)

1. Before proceeding, double check measurements and make certain that the bases of each column are square and aligned with the chalk line.
2. Ensure Top Cap is pre-installed to the top of the Main column. Raise the column to a vertical position.
3. Using the base plate on the MAIN column as a guide, drill each anchor hole into concrete using a rotary hammer drill and 3/4" concrete drill-bit. To assure full holding power, do not ream the hole or allow the drill to wobble. **(See Anchoring Details on Page 4)**
4. After drilling, remove dust thoroughly from each hole using compressed air and/or wire brush. Make certain that the column remains aligned with the chalk line during this process.
5. Assemble the washers and nuts on the anchors then tap into each hole with a block of wood or rubber hammer until the washer rests against the base plate. Be sure that if shimming is required that enough threads are left exposed.
6. Using a level, check column plumb for every side **(Fig. 6)**. If shimming is required, use supplied Shim stock or 3/4" washers, placing shims as close as possible to the hole locations. This will prevent bending column bases.
7. With the shims and anchor bolts in place, tighten by securing the nut to the base then turning 2-3 full turns clockwise. Ensure anchor bolts are tightened to a minimum of 130 ft-lbs. of torque. DO NOT use an impact wrench for this procedure.

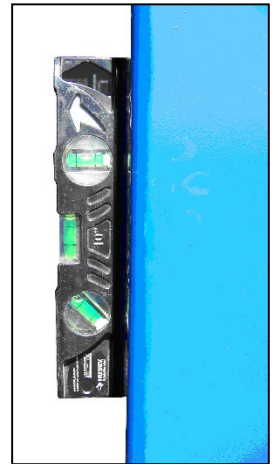


Fig. 6

STEP 5: (Installing OFFSIDE COLUMN)

1. Raise OFFSIDE column and position at the designated chalk locations, ensuring the Top Cap is pre-installed to the top of the OFFSIDE column. **NOTE: DO NOT ANCHOR TO FLOOR AT THIS TIME.**
2. Using the drive-over floor plate as a guide, make sure the distance between the two columns is correct and that the mounting bolts/holes align to the floor plate's slotted holes, as shown below in **(Figs. 7 & 8)**.



Fig. 7

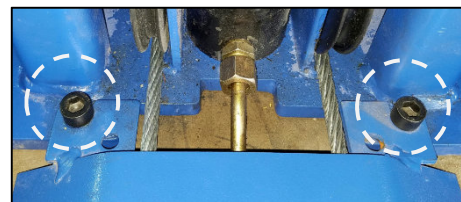


Fig. 8

3. Remove the drive-over floor plate, after checking for proper hole alignment at each end.

NOTE: Floor Plate will be installed after Cable & Hose routing is completed.

STEP 5: (Installing OFFSIDE COLUMN & DRIVE-OVER FLOOR PLATE) Cont.

4. Using a tape measure, ensure the diagonal distance between the opposite corners of the base plates on the columns are within equal dimensions (+/-) 1/4" to ensure the lifting arms will be in square.
5. Secure OFFSIDE column to the floor following the same procedures as outlined in **STEP 4.**

STEP 6: (Installing POWER UNIT)

1. Attach the power unit to the mount bracket on the side of the Main Column using bolts, nuts and washers supplied (**Fig. 9**).
2. Remove the vent plug from the power unit and fill the reservoir with hydraulic oil. Make sure the funnel used to fill the power unit is clean.

Suggestion: Use Non-Detergent / Non-Foaming Hydraulic Oil - SAE-10, AW 32 or equivalent. The unit holds approximately ten quarts of fluid.



Fig. 9

STEP 7: (Installing / Routing EQUALIZER CABLES)

1. Raise and lock each carriage on the first safety latch engagement, approximately 30" high.
2. Make sure that the safety locks on each column are fully engaged before attempting to route equalizer cables.
3. Be sure each carriage is at the same height by measuring from the top of the base to the bottom of the carriage. This difference should be within 1/4".
4. Route the first cable (**See Figs. 10-13**). Screw the nut on the cable stud so that half the threads pass through the nut. Pull the other end of the cable and screw the nut on it also. Then tighten both nuts.



Fig. 10



Fig. 11

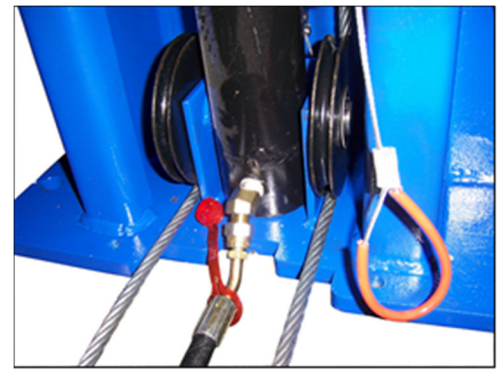


Fig. 12

(See Fig. 13 next page, for Cable Routing Diagram)

STEP 7: (Installing / Routing EQUALIZER CABLES) Cont.

Cable Routing Diagram

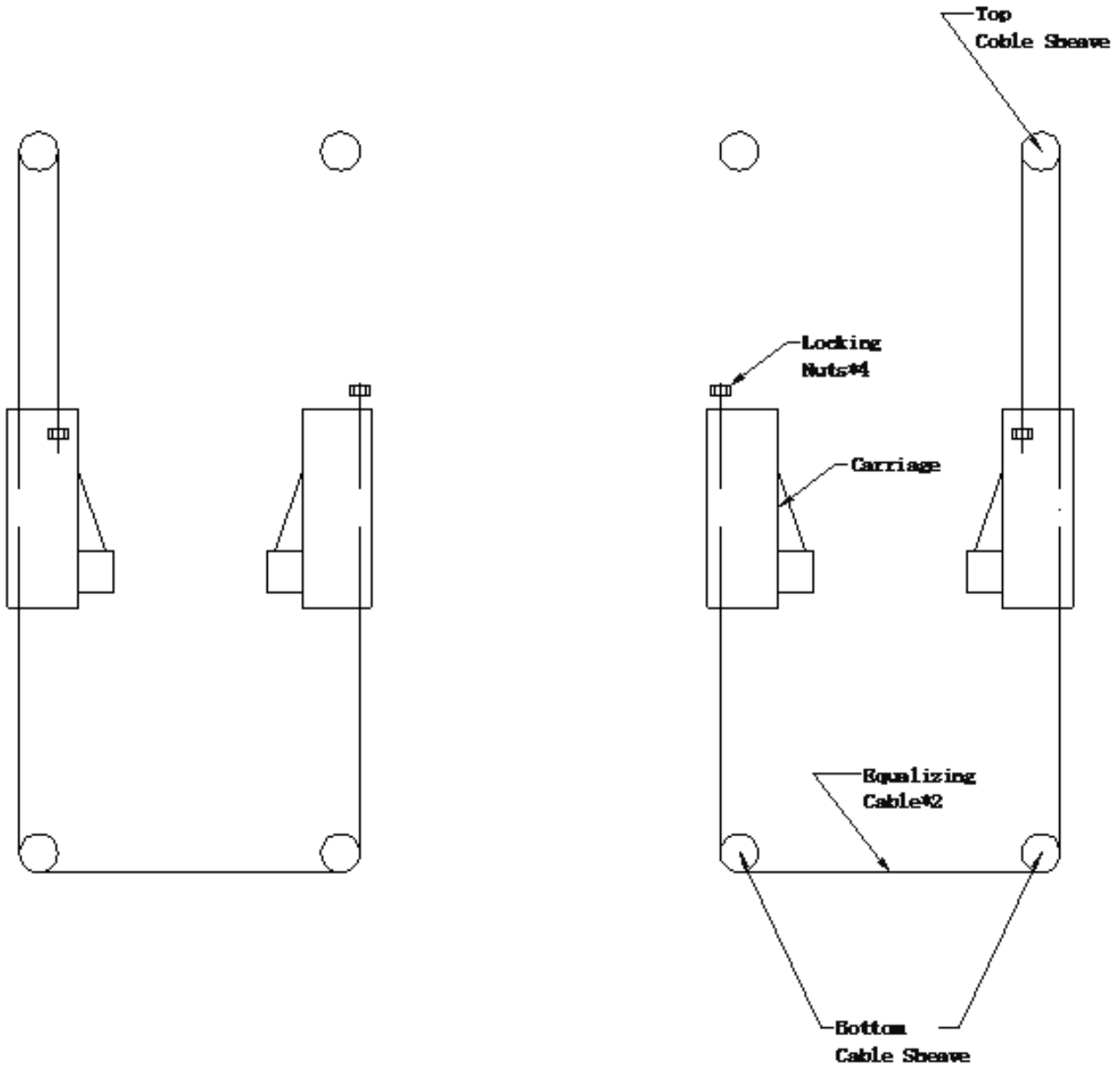


Fig. 13

5. Repeat above for the second cable.
6. Adjust each equalizer cable to approximately 1/2" side-to-side play. Ensure that each cable has equal tension. Check the carriage height to ensure both carriages are sitting on the same latch.

STEP 8: (Installing / Routing HYDRAULIC HOSES, HYDRAULIC FITTINGS & HOSE COVERS)

1. Install & connect hydraulic hoses, fittings and hose covers, as shown below in (Figs. 14-16) along with the Exploded View #2 diagram on page 22.

NOTE: It is necessary to have hose routed through Hose Covers (Fig. 16), along with ensuring the hydraulic 90 degree Fitting's threads are fully tightened against the outside of Main column, as shown in (Fig. 14 & 15).



Fig. 14



Fig. 15



Fig. 16

CAUTION! When routing the hydraulic hoses, make sure hoses & fittings are clear of any moving parts.

STEP 9: (Installing Swing Arms, Floor Plate & Arm Restraints)

1. Install the **Swing Arms** on the carriages using the included 1-1/2" swing arm pins to carriages, as shown below.



2. Install **Drive-Over Floor Plate** between each column & secure to Base Plates with socket screws, as shown below.

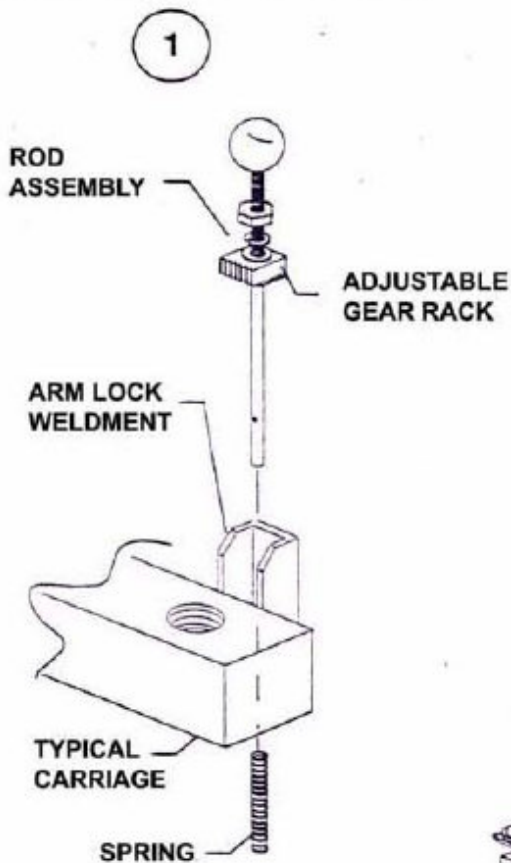


STEP 9: (Installing Swing Arms, Floor Plate & Arm Restraints) Cont.

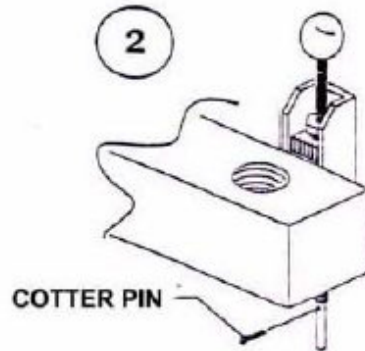
3. Install **Arm Restraint** mechanisms to each swing arm, as detailed below (**Fig. 17**).
4. Check for proper engagement for the arm restraints as the gear rack should fully engage the gear on the arm.

Arm Restraint Assembly & Adjustment

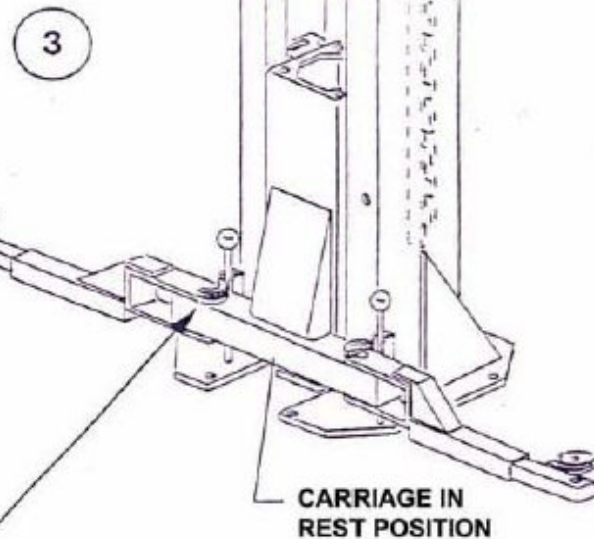
INSTALL ROD ASSEMBLY AS SHOWN



INSTALL COTTER PIN AS SHOWN TO ENSURE SPRING STAYS INPLACE.



ADJUST ROD HEIGHT WHEN CARRIAGE IS IN REST POSITION



4 USE 9/16 BOXED END WRENCH ON NUT & PLIERS ON ROD (AT THE BOTTOM) TO TIGHTEN NUT DOWN ON GEAR RACK. MAKE SURE GEAR IS ENGAGED.

SAFETY NOTICE!

BEFORE OPERATION USE. ADJUST GEAR RACK WITH SWING ARM INSTALLED & LIFT FULLY LOWERED. IF NOT PROPERLY ADJUSTED, MAY RESULT IN SERIOUS DAMAGE OR INJURY.

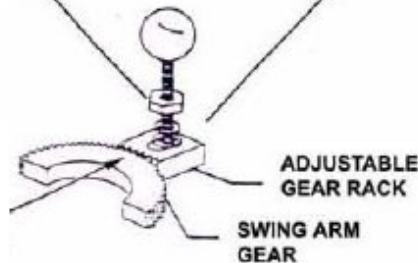


Fig. 17

STEP 10: (Electrical Connection to POWER UNIT)

1. Have a certified electrician make the electrical connection to the power unit. Use a separate circuit for each power unit, as shown below in **(Figs. 19)**.

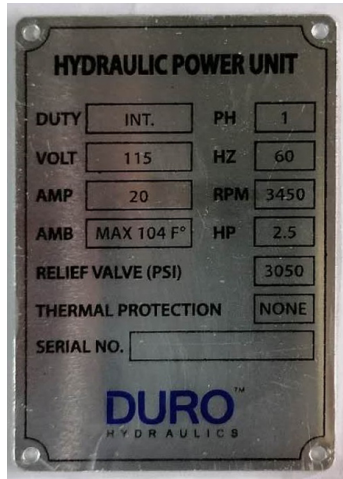


Fig. 18

IMPORTANT! The wiring must comply with local code. Protect each circuit with time delay fuse or circuit breaker. For 115V single phase, use 30 amp fuse.

WARNING!! Never operate the motor in line voltage less than 208VAC as motor damage may occur.

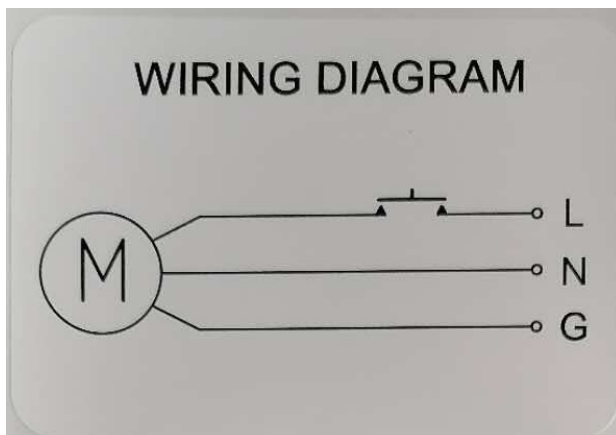


Fig. 19

STEP 11: (Checking Operation)

See next page for detailed Operation Instructions:

1. Do not place any vehicle on the lift at this time. Cycle the lift up and down several times to ensure carriage latches click together and all air is removed from the hydraulic system.
2. To lower the lift, both carriage's safety latch releases must be manually pulled down to be released to lower lift (**Fig.20**). The latches will automatically reset once the lift ascends approximately 17" from base.
3. If latches click out of sync, tighten the equalization cable on the one that clicks first.

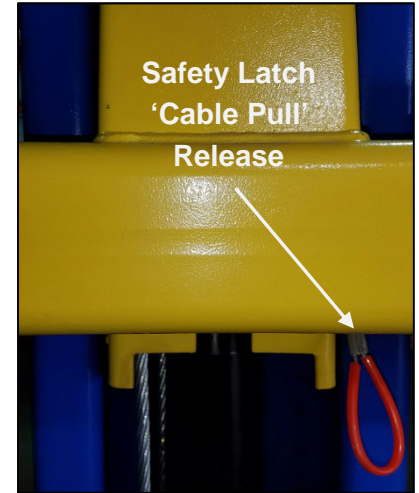


Fig. 20

THE LIFT IS NOW READY FOR USE.

IMPORTANT!

Read Safety & Operating Information on following pages before using lift.

OPERATION INSTRUCTIONS

RAISE LIFT

1. Read operating and safety manuals before using lift.
2. Always lift a vehicle according to the manufacturers recommended lifting points
3. Position vehicle between columns, as equally as possible.
4. Adjust swing arms so that the vehicle is positioned with the center of gravity midway between pads.
5. Use truck adapters as needed. Never exceed 9" of pad height.
6. Raise the lift by pressing button on power unit until support pads contact the underside of the vehicle and re-check to make sure vehicle is secure.
7. Raise vehicle to desired working height. The latch mechanism will 'trip over' when the lift raises and drop into each latch stop.
8. Press lowering 'release' lever on Power Unit to lower lift onto latches, to lock the lift in the proper safety position.

Note: Always lock the lift before going under the vehicle. Never allow anyone to go under the lift when raising or lowering. Read the safety procedures in the manual.

LOWER LIFT

1. Ensure tools, trays, stands and/or personnel are removed from under vehicle.
2. Slightly raise lift until the safety latches clear column locks.
3. Pull latch release cables on both sides.

WARNING: ALWAYS RELEASE BOTH SAFETY LATCHES ON EACH SIDE

4. Press the release lever on the power unit to lower the lift.
5. Before removing vehicle from lift area, position lift arms and supports to provide an unobstructed exit.

WARNING: NEVER DRIVE OVER LIFT'S ARMS.

Note: It is normal for an empty lift to lower slowly, it may be necessary to add weight.

SAFETY PROCEDURES

- Never allow unauthorized persons to operate lift. Thoroughly train new employees in the operation and care of the lift.
- Caution: the power unit operates at high pressure.
- Remove passengers before raising vehicle.
- Prohibit unauthorized persons from being in shop area while lift is in use.
- Total lift capacity is 9,000 lbs. with 2,250 lbs. per arm pad. Never exceed the capacity.
- When approaching the lift with a vehicle, center the vehicle between the columns so that the tires will clear the swing arms easily. Slowly drive the vehicle up between the posts. Have someone outside the vehicle guide the driver.
- Always lift vehicle using all four arms. Never use lift to raise one end or one side of vehicle.
- Prior to lifting vehicle, walk around the lift and check for any objects that might interfere with the operation of lift and safety latches; tools, air hoses, shop equipment.
- Raise vehicles about 3" and check stability by rocking.
- Prior to lowering vehicle, walk around the lift and check for any objects that might interfere with the operation of lift and safety latches; tools, air hoses, shop equipment.
- After lowering, swing the arms out of the path and slowly drive the vehicle out. Have someone outside the vehicle guide the driver.

ALWAYS LOCK THE LIFT BEFORE GOING UNDER THE VEHICLE.

NEVER ALLOW ANYONE TO GO UNDER THE LIFT WHEN RAISING OR LOWERING.

OWNER / EMPLOYER RESPONSIBILITIES

- Shall establish procedures to periodically maintain, inspect and care for the lift in accordance with the manufacturer's recommended procedures to ensure its' continued safe operations.
- Shall provide necessary lockout of energy sources per ANSIZ244.1 –1982 before beginning any lift repairs.
- Shall not modify the lift in any manner without prior written consent of the manufacturer.

MAINTENANCE SCHEDULE

The following periodic maintenance is the suggested minimum requirements and minimum intervals; accumulated hours or monthly period, whichever comes sooner. If you hear a noise or see any indication of impending failure - **cease operation immediately** – inspect, correct and / or replace parts as required.

WARNING!! OSHA AND ANSI REQUIRE USERS TO INSPECT LIFTING EQUIPMENT AT THE START OF EVERY SHIFT. THESE AND OTHER PERIODIC INSPECTIONS ARE THE RESPONSIBILITY OF THE USER.

DAILY PRE-OPERATION CHECK (8 HOURS)

The user should perform daily check. Daily check of the safety latch system is very important to prevent expensive property damage, lost production time, serious personal injury and even death.

- Check safety lock audibly and visually while in operation
- Check safety latches for free movement and **full engagement with rack.**
- Check hydraulic connections, and hoses for leakage.
- Check cables connections bends, cracks and proper tension.
- Check for frayed cables in both raised and lowered position.
- Check snap rings at all rollers and sheaves.
- Check and tighten anchors, bolts, nuts and screws.
- Check wiring & switches for damage.
- Keep base plate free of dirt, grease or any other corrosive substances.
- Check floor for stress cracks near anchor bolts.
- Check swing arm restraints.

WEEKLY MAINTENANCE (40 HOURS)

- Check anchor bolts torque to 130 ft-lbs. for the 3/4" anchor bolts. Do not use impact wrench.
- Check floor for stress cracks near anchor bolts.
- Check hydraulic oil level.
- Check and tighten bolts and nuts, and screws.
- Check cylinder for free movement.
- Check cable pulleys for free movement and excessive wear.

YEARLY MAINTENANCE

- Grease rub blocks and column surface contacting rub blocks
- Change the hydraulic fluid. Good maintenance procedure makes it mandatory to keep hydraulic fluid clean. No hard fast rules can be established; operating temperature, type of service, contamination levels, filtration, and chemical composition of fluid should be considered. If operating in a dusty environment, shorter interval may be required.

Only trained maintenance experts should perform lift service for the following items.

- Replace hydraulic hoses
- Replace chains and rollers.
- Replace cables and sheaves.
- Replace or rebuild air and hydraulic cylinders as required.
- Replace or rebuild pumps / motors as required.
- Check hydraulic and air cylinder rod and rod end (threads) for deformation or damage.
- Check cylinder mount for looseness and damage.

Relocating or changing components may cause problems. Each component in the system must be compatible; an undersized or restricted line will cause a drop in pressure. All valve, pump, and hose connections should be sealed and / or capped until just prior to use. Air hoses can be used to clean fittings and other components. However, the air supply must be filtered and dry to prevent contamination. Contamination is the most frequent cause of malfunction or hydraulic equipment.

TROUBLE SHOOTING

1. Motor does not run:

- A. Breaker or fuse blown
- B. Faulty wiring connections. Call electrician.
- C. Defective up button. Call electrician for checking.
- D. Defective Capacitor. Call electrician for checking.

2. Motor runs but will not raise:

- A. Oil level too low. Oil level should be just under the vent cap port when the lift is down!!!
- B. Check the clearance in the plunger valve of the lowering handle.
- C. Remove the check valve cover and clean ball and seat.
- D. A piece of trash is under check valve. Push handle down and push the up button at the same time. Hold for 10-15 seconds. This should flush the system.

3. Oil blows out breather of power unit:

- A. Oil reservoir overfilled.
- B. Lift lowered too quickly while under a heavy load.

4. Motor hums and will not run:

- A. Lift overloaded---remove excessive weight from lift.
- B. Bad capacitor----call electrician.
- C. Low voltage-----call electrician.
- D. Faulty wiring-----call electrician.

5. Lift jerks going up and down:

- A. Air in hydraulic system----raise lift all the way to top and return to floor. Repeat 4-6 times with interval at least 2 min. Ensure NOT to overheat the power unit.

6. Oil leaks

- A. Power unit----if the power unit leaks hydraulic oil around the tank-mounting flange, check the oil level in the tank. The level should be two inches below the flange of the tank. Check with a screwdriver.
- B. Rod end of cylinder----the rod seal of the cylinder is defective. Rebuild or replace the cylinder.
- C. Breather end of the cylinder----the piston seal of the cylinder is defective. Rebuild or replace the cylinder.

7. Lift makes excessive noise.

- A. Carriage of the lift is dry and requires grease. Grease corners of columns.
- B. Cylinder pulley assembly or cable pulley assembly is not moving freely. Check and grease it.
- C. May have excessive wear on pins or cylinder yoke. Check and replace them.
- D. Seals are dry in hydraulic cylinder(s).

POWER UNIT PRIMING

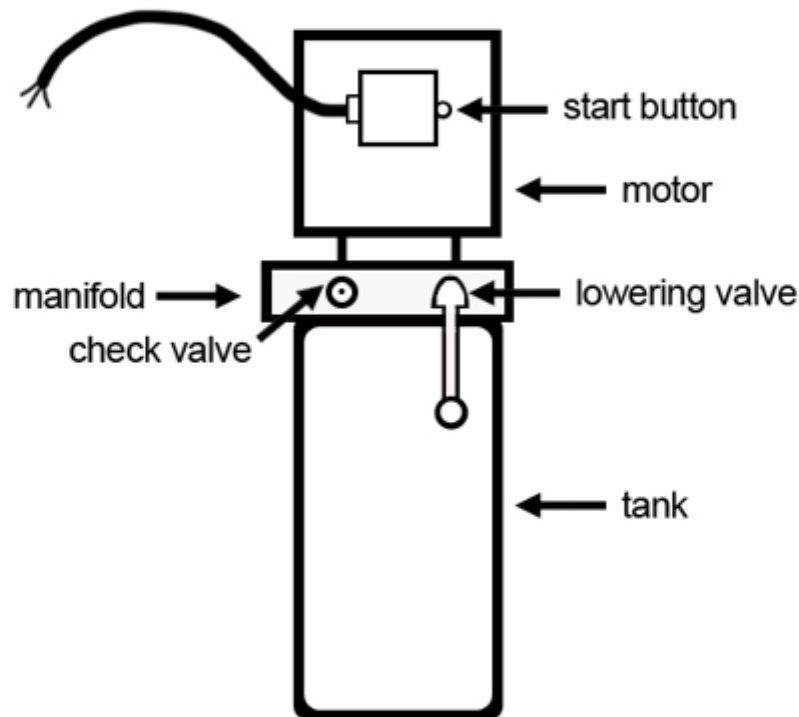
WARNING!! Failure to properly relieve pressure in the following steps can cause injury to personnel.

IMPORTANT

POWER UNIT PRIMING PROCEDURE

THE PROBLEM: Power unit runs fine but will not pump any fluid.

Step 1 – Locate the check valve. It's the flush plug to the left of the lowering valve.



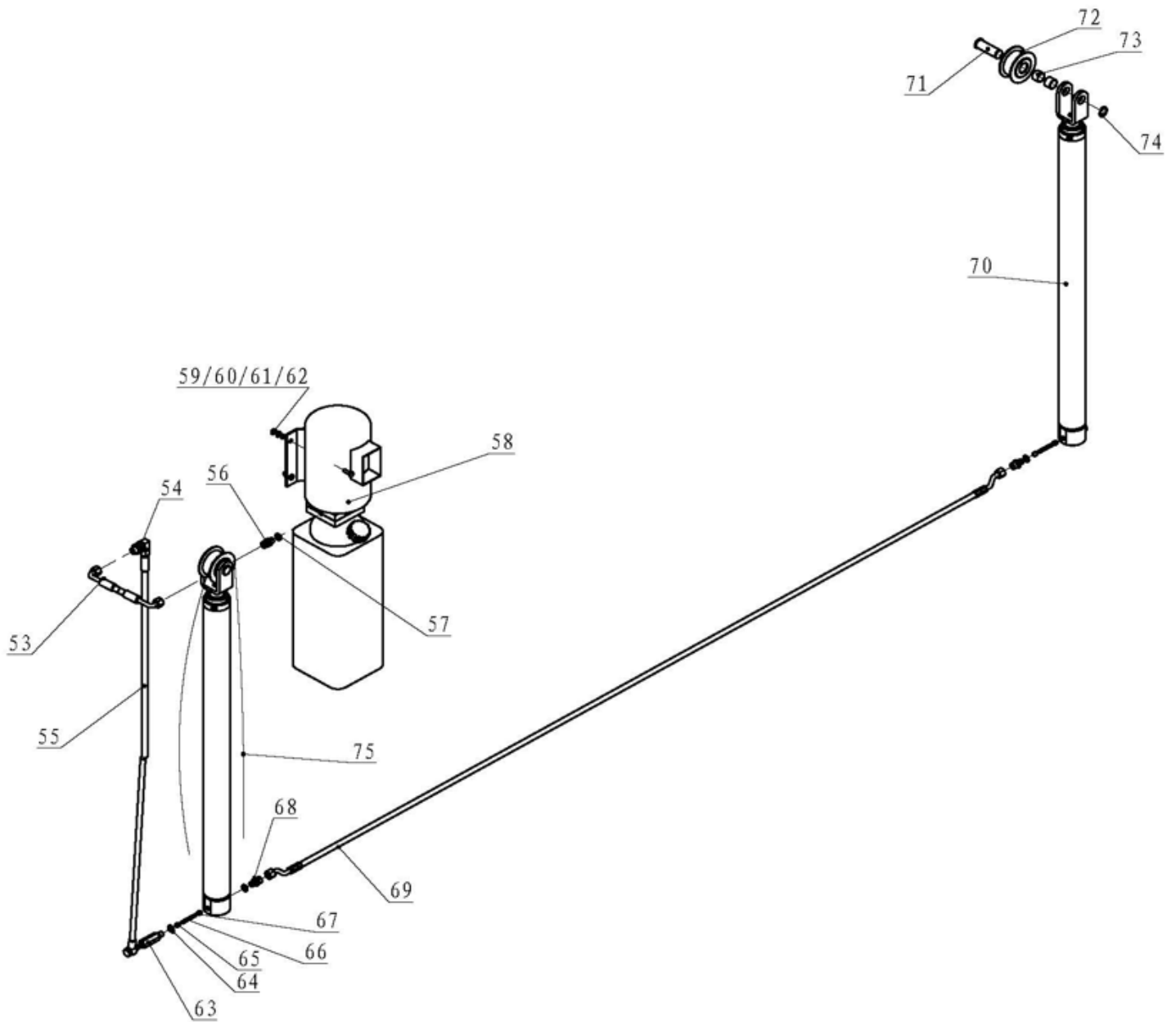
Step 2 – Using a Hex wrench and shop towel – with shop towel in place to catch fluid – loosen the check valve plug by approximately 2-½ turns and allow fluid to bleed off.

Step 3 – Push the START button for one second, then release for three seconds. Repeat these steps until unit starts pumping fluid.]

Step 4 – Tighten the check valve plug.

YOUR POWER UNIT SHOULD NOW BE PRIMED

EXPLODED VIEW #2



PARTS LIST

ITEM	M-Ref P/N	DESCRIPTION	QTY	NOTE
1	TT-6934-100-00AKY	Main side Column	1	
1.1	TT-6835-100-02NEW	Hose Cover	2	Q235-A
1.2	TT-6835-100-03	Cable Nut	1	rubber
1.3		Anchor Bolt	10	D19
2	TT-6934-100-00BKY	Offside Column	1	
3	TT-6934-100-13-00	Top Plate (9KFX)	1	
4	GB5781-86 M10x35	Bolt M10x35	4	
5	GB97.2-85 D10	Washer D10	4	
6	GB93-87 D10	Washer D10	4	
7	GB6170-2000 M10	Nut M10	4	
8	SF-1 2515	Combined Bushing	6	2515
9	TPF4-100-10-05	Cable Pulley	6	45
10	XG4.5A01-04	Spacer	6	Q235-A
11	GB894.1-86 D25	Circlip D25	6	
12	TPF4-100-12	Plastic Cover, Column	2	PVC 0.007
13	TT-6934-400-05-00MDKY	Sym. Arm (TP9KFX)	4	
14	TPF4-600-00G	Drive-Over Floor Plate	1	
15	GB97.2-2000 D12	Flat Washer D12	4	
16	GB70-85 M12X20	Socket Screw M12x20	4	
17	TT-6934-046405772	Rubber Pad, Swivel Pad	4	
18	TT-6934-048417190LKY	Swivel Pad weldment	4	
19	TT-6934-048417160KY	Swivel Pad, Screw Collar	4	20
20	GB/T895.2-1986 D28	Circlip D28	4	
21	GB819 M8X12	Screw M8x12	4	
22	TPF4-400-01A	Rubber Pad, Saddle Pad	2	
23	TPF4-400-04-00	Saddle Pad weldment	2	
24	TPF4-400-06-00	Swing Arm Pin	4	
25	XG-3.8B-cable	Steel Cable 342.5"	2	L=8700
26	GB95-85 d16	Flat Washer D16	4	
27	GB6170-2000 M16	Nut M16	8	
28	GB70.1-2000 M8X35	Screw M8x35	4	
29	DL38G-C116A	Rubber Door Guard	2	
30	TT-6934-200-01-00KY	TP9KX Carriage	2	
31	TT-6934-200-02	Plastic Cover, Carriage	4	ABS
32	DL38G-C109A	Sliding Rub Block	16	
33	GB91-86 2.5x32	Split Pin 2.5x32	2	

34	TPF4-300-02	Spring	2	65Mn
35	TPF4-300-00	Lock Latch	2	
36	GB97.2-85 D20	Washer D20	2	
37	GB818-200 M6X30	Screw M6x30	2	
38	TPF4-300-09	Spring	2	
39	qiubin	Pull Knob, Arm Restraint	4	M10*35
40	GB93-87 D10	Washer D10	4	
41	GB6170-2000 M10	Nut M10	4	
42	TPF4A-200-11-04	Gear Bar, Arm Restraint	4	
43	TPF4-200-11-05	Plate, Arm Restraint	4	Q235-A
44	TPF4A-200-11-01	Rod, Arm Restraint	4	Q235-A
45	GB91 d2.5X14	Split Pin D2.5x14	4	
46	QYS-200-17	Spring	4	65Mn
47	GB97.2-85 D10	Washer D10	8	
48	TT-6934-400-10-00KY	High Adaptor 4"	4	
49	TT-6934-400-09-00KY	Low Adaptor 1-3/8"	4	
50	TT-6934-100-14KY	Adaptor Bracket	2	Q235
51	GB95-1985 D8	Flat Washer D8	4	
52	GB818-85 M8X10	Screw M8x10	4	
53	TT-6134-500-02	MS, Short, Hyd. Hose 14.1"	1	Q235
54	TT-6934-500-03	90 degree, Hyd. Fitting	1	45
55	TT-6835-500-01	MS, Low Hyd. Hose	1	
56	TT-6934-500-04KY	Pump Hyd. Fitting	1	45
57	O-RING	O-Ring D14	1	D14
58	PU-220V-L-H-X	220V Power Unit	1	DURO
59	GB5781-2000 M8X25	Bolt M8x25	4	
60	GB95-1985 D8	Flat Washer D8	4	
61	GB93-87 d8	Lock Washer D8	4	
62	GB6170-2000 M8	Nut M8	4	
63	TT-6934-500-02	Hex Pipe Fitting	1	45
64	COMBINED WASHER	Combined Washer	5	Q235
65	TT-6934-500-06	Throttle Valve	2	40Cr
66	TT-6934-500-07	Valve Insert	2	40Cr
67	TT-6934-500-08	Valve Spring	2	65Mn
68	TT-6934-500-04	Hyd. Fitting	2	45
69	TT-6934-500-01	Lower, Hyd. Hose 111"	1	L=2820
70	TPF4	Cylinder	2	
71	TPF4-100-14-02	Pin	2	
72	TPF4-100-14-01	Chain Roller	2	
73	SF-1 2520	Combined Bushing	4	
74	GB894.1-2000 D25	Circlip D25	2	
75	CHAIN LH1244,121node	Chain	2	